

## Integrated Capabilities



## Sapa Extrusions – North America

Sapa Extrusions offers unprecedented resources for the design, manufacturing, fabrication and finishing of common alloy aluminum extrusions. From raw aluminum to assembled products, we have everything you need to go from concept to completion. With the integration of our unique assets, competencies and capabilities, we serve customers more efficiently.

Our 16 plants and 53 presses make us the North American leader in standard and custom aluminum profiles. For better logistical solutions, these facilities are organized into four coordinated geographic regions (West, Southeast, Industrial and Northeast) and one market group, Product Specialty.

Backed by stability and financial strength, Sapa provides full step customer solutions to markets that include distribution, building & construction, industrial & consumer, automotive, mass transportation, solar, and highway & bridge construction. We are driven by a comprehensive understanding of our customer's business in order to establish close and long-term relationships.

# Summary of Sapa Extrusions' North American Plants

NORTHEAST

## Montreal, QC

325 rue Avro  
Pointe Claire, Quebec H9R 5W3  
Canada  
**Phone:** 800-563-5120  
**Contact:** Serge Ranger ▪ 514-697-5120  
**Presses:** ▪ 1650 ton (7")  
▪ 1850 ton (7")  
▪ 2500 ton (9")

**Fabrication:** Drilling, Tapping, Punching, End Deburring, Tumble Deburr, Fill & Debridge, Assembly, Riv-Nuts, Riveting, Bending, Miter Cutting, CNC Machining, TIG Welding, Flaring, Swaging, Countersinking, Protective Film, Thermal Barrier  
**Paint:** Electrostatic Vertical to 24'  
**Anodize:** Clear and Two-Step, Outsourced  
**Design:** AutoCAD  
**Certification:** ISO 9001/2008

## Mountain Top, PA

330 Elmwood Road  
Crestwood Industrial Park  
Mountain Top, PA 18707 USA  
**Phone:** 800-220-5935  
**Contact:** Bill Peterson ▪ 239-588-0388  
**Presses:** ▪ 1000 ton (5")  
▪ 1675 ton (7")  
▪ 3000 ton (9")

**Fabrication:** Drilling, Tapping, End Deburring, Assembly, Riveting, Bending, Miter Cutting, Countersinking, CNC Machining, Welding, Heat Treating  
**Anodize:** Sulfuric/Dye to 32', Brite Dip to 18'  
**Design:** AutoCAD  
**Certification:** ISO 14001, ISO TS16949, plus full service QA Lab

## Mississauga, ON \*

5675 Kennedy Road  
Mississauga, Ontario L4Z 2H9  
Canada  
**Phone:** 800-724-5947  
**Contact:** Andrew Pappas ▪ 905-890-8821 x2247  
**Presses:** ▪ 2200/2500 ton (7") two  
▪ 2200/2500 ton (8", 9")  
▪ 3300/3600 ton (10")

**Fabrication:** Drilling, Tapping, Punching, Fill & Debridge, Riv-Nuts, Countersinking, Thermal Barrier  
**Paint:** Electrostatic Vertical  
**Anodize:** Outside Supplier  
**Design:** AutoCAD  
**Certification:** ISO 9001/2008  
\* Cast House

SOUTHEAST

## Delhi, LA \*

142 Sapa Drive  
Delhi, LA 71232 USA  
**Phone:** 800-533-2901  
**Contact:** Judy Bullock  
**Presses:** ▪ 1800 ton (7")  
▪ 2200 ton (9")  
▪ 3000 ton (10")

**Fabrication:** Punching, Shearing, Notching, Tumble Deburr, Bending, Stretching, Miter Cutting, Milling, Drilling, Counter-sink, Tapping, Cut-to-length, Fastening and Welding, New CNC Machine 10 meters X-axis and Repositioning  
**Finishing In-house:** Anodize Clear (201, 202, 204, 205 R1); up to 31'/Duralock (215-L light bronze, 215-M medium bronze, 215-D dark bronze; up to 31'/215-Cham champagne, 215-BB black – Both Caustic as well as Acid Etch  
**Finishing Partnered:** Hydro Forming, Thermal Break, Sand Blasting, FSW Lengths & Components, Powder Coating, Liquid Coating, Polishing & Brushing  
**Design:** AutoCAD  
**Certification:** ISO 9001, ISO 14001  
**Special:** Automotive Pre-pared, On-site Remelt, Stadium Seating with Parts Inventory  
\* Cast House

## Gainesville, GA

2905 Old Oakwood Road  
Gainesville, GA 30504 USA  
**Phone:** 770-532-4037  
**Contact:** Tim Barnette  
**Presses:** ▪ 1800 ton (7")  
▪ 2500 ton (7") two  
▪ 2750 ton (8")  
▪ 3600 ton (10")

**Fabrication:** Drilling, Tapping, Punching, End Deburring, Tumble Deburr, Fill & Debridge, Assembly, Riveting, Miter Cutting, CNC Machining, Countersinking, Protective Film, Thermal Barrier  
**Paint:** Liquid Paint (2 Electrostatic Vertical Wet Lines), Powder Coat (1 Vertical Powder Line) to 25'  
**Anodize:** Outsourced  
**Design:** AutoCAD

## Yankton, SD \*

2500 Alumax Road  
Yankton, SD 57078 USA  
**Phone:** 800-843-0023  
**Contact:** Jan Mauch  
**Presses:** ▪ 1800 ton (7")  
▪ 2750 ton (9")  
▪ 3000 ton (8", 10")  
▪ 3500 ton (10")

**Fabrication:** Punching, Shearing, Notching, Tumble Deburr, Sawing, Precision Cutting, Miter Cutting, Bending, MIG Welding, Crimping, CNC Machining  
**Finishing:** (1) 4 Booth Vertical Wet Paint, (1) 2 Booth Vertical Wet Paint to 21'  
**Design:** Design Assistance, AutoCAD  
**Certification:** ISO 9001/2008, QA Mechanical Certifications  
\* Cast House

WEST

## City of Industry, CA

18111 E. Railroad Street  
City of Industry, CA 91748 USA  
**Phone:** 800-210-5393  
**Contact:** Joel Schmit ▪ 503-802-3339  
**Presses:** ▪ 2350 ton (8")  
▪ 2650 ton (10")  
▪ 3000 ton (11")

**Fabrication:** Drilling, Tapping, Punching, End Deburring, Tumble Deburr, Assembly, Riveting, Miter Cutting, CNC Machining, TIG Welding, Swaging, Countersinking  
**Anodize:** Outsourced  
**Design:** Helix Design System 3D, AutoCAD  
**Certification:** Mil-I-45208A Inspection System

## Portland, OR

7933 NE 21st Avenue, Portland, OR 97211 USA  
**Phone:** 800-547-0790  
**Contact:** Joel Schmit ▪ x3339  
**Presses:** ▪ 500 ton (2.5"-4.5")\* ▪ 2000 ton (8")  
▪ 1400 ton (6") ▪ 2500 ton (9")  
▪ 1800 ton (7") ▪ 3000 ton (10")

**Fabrication:** Precision Cut, Metal Saw, Single Miter Cutting, Punching, CNC Machining, Deburring, Drilling, Bending, MIG, TIG and Robotic Welding, Friction Stir Welding, Fill & Debridge, Insulated Strut, Sub-assembly, Die Manufacturing  
**Paint:** Liquid Horizontal to 28' and Vertical to 25', Intermix Capabilities (full service applicator), AMAA Certified  
**Anodize:** Sulfuric Acid (Class I, II, III Clear) up to 31', Electrolytically Deposited Color (champagne to black) up to 29', Hard Coat Clear, Sapa Select Acid Etch and Traditional Caustic Etch, Job Shop Anodizing and In-house Extrusion Anodizing  
**Design:** AutoCAD, Inventor, Solidworks, Cocrete for Profile Design, Prototypes, Die Manufacturing, Technical Design Center; \*Hard Alloy and Tight Tolerances  
**Certification:** ISO 9001/2008

## Vancouver, BC

1765 Coast Meridian Road  
Port Coquitlam, British Columbia V3C 3T7  
Canada  
**Phone:** 866-213-2084  
**Contact:** Joel Schmit ▪ 503-802-3339  
**Presses:** ▪ 2000 ton (7")  
**Fabrication:** Drilling, Punching, Fill & Debridge, Assembly, Thermal Barrier  
**Design:** AutoCAD

**Connersville, IN**

5120 N. Western Avenue  
Connersville, IN 47331 USA  
**Phone:** 866-576-0146  
**Fax:** 866-882-3770

**Contact:** Pat Wooley  
**Presses:** • 3600 ton (12")  
• 6000 ton (14")

**Fabrication:** Press Cut Lengths, Recut Lengths, Assembly

**Paint:** Electrostatic Vertical, Outsourced  
**Anodize:** Clear and Two-Step, Outsourced  
**Design:** Cadra and AutoCAD to 2000, Prototypes  
**Certification:** ABS Quality Certification

**Kokomo, IN**

1500 E. Murden Street  
Kokomo, IN 46901 USA  
**Phone:** 765-457-1117

**Contact:** Pat Wooley  
**Presses:** • 2450 ton (9")  
• 2750 ton (10")  
• 13" max circle size

**Fabrication:** Punching, Assembly, Bending, CNC Machining

**Design:** AutoCAD, Prototypes  
**Other:** Punch presses to 400 tons, Large Bed CNC mill

**Cressona, PA \***

53 Pottsville Street  
Cressona, PA 17929 USA  
**Phone:** 800-233-3165

**Contact:** Dennis Menzies  
**Presses:** Direct and Indirect  
• 2500 ton (8") • 4250 ton (12", 16", 18")  
• 2900 ton (12") two • 4380 ton (16")  
• 3600 ton (10") • 5700 ton (16")  
• 3800 ton (12") • 6000 ton (14", 18", 21")

**Fabrication:** Punching, Shearing, Notching, Precision Cutting, Miter Cutting, Cross Cutting, Assembling, Sawing, Drilling, Milling, Tumbling, Deburring, Riveting, Fastening, MIG Welding, FSW Long Lengths & Components, CNC Machining, Kitting, Remelting, Outsourced Bending and Stretch Bending

**Finishing:** Outsourced Anodizing, Polishing & Brushing, Powder Coating, Painting

**Design:** Die Manufacturing, AutoCAD, Unigraphics NX  
**Certification:** ISO 9001/2008

\* *Cast House*

**Elkhart, IN**

3406 Reedy Drive  
Elkhart, IN 46514 USA  
**Phone:** 800-626-5872

**Contact:** Pat Wooley  
**Presses:** • 1675 ton (7")  
• 2000 ton (9")  
• 3600 ton (10")

**Fabrication:** Precision Cut, Punch Mill, Welding, Assembly, Kitting

**Paint:** Outsourced Electrostatic Vertical  
**Anodize:** Outsourced  
**Design:** AutoCAD  
**Certification:** ISO 9001/2008

**Spanish Fork, UT \***

1550 Kirby Lane  
Spanish Fork, UT 84660 USA  
**Phone:** 801-798-8730

**Contact:** Dennis Menzies  
**Presses:** Direct and Indirect  
• 3000 ton (9")  
• 4250 ton (14")

**Fabrication:** Cutting, Sawing  
**Design:** Supported through Cressona  
**Certification:** ISO TS16949 Automotive Standard specification

\* *Cast House*

**Burlington, NC**

1512 Industry Drive  
Burlington, NC 27215 USA  
**Phone:** 800-334-6825

**Contact:** Louis Whittemore  
**Presses:** • 2000 ton (8") • 3000 ton (10")  
• 2250 ton (8") • 3500 ton (10"-12")

**Fabrication:** Cut-to-Length Sawing (press and short length product), Conduit Fabrication (drilling, tapping, and bending)

**Anodize:** Outsourced  
**Design:** Cadra 10.4.1-007, AutoCAD 2000

**Certification:** Full destructive testing and Inspection lab for certification of material processes. UL6A and CSA approved rigid aluminum conduit in ½" to 6" sizes.

**Other:** Bloom Tube Stock (for drawn tube and tubular heat sink products), CATV Sheathing, Extra Thin Profiles, Close Tolerance Tube and Pipe, Conduit Fittings (elbows and couplings)

**Products:** Rigid Aluminum Conduit, Aluminum EMT Conduit, Victaulic Grooved Mine Pipe, Coiled Tubing, Extruded Shapes Solids and Hollows

**Special:** Anneal Oven for 0 Temper products

**Magnolia, AR**

248 West Greene Street  
Magnolia, AR 71753 USA  
**Phone:** 800-643-1514

**Contact:** Mike Slack  
**Fabrication Profiles:** Sawing, Miter and Double Miter Cut, Punching, Drilling, CNC Machining, Vertical & Horizontal Mills, Deburring, Tumbling, MIG, TIG and Robotic Welding, Bending

**Fabrication Sheet:** Shearing, Bending, Punching

**Design:** AutoCAD, Inventor, Solidworks  
**Products:** Alumax Bath Enclosures, Shower Doors, Pedestrian Bridges, Accessible Products (landings, stairs, ramps, walkways), Stair Towers, Boat Docks

**Sapa Extrusions – North America**

As part of the world's largest aluminum profile company, Sapa Extrusions produces high value-added products through our **experience, technical knowledge and unmatched product range** that includes:

- North American Technical Center (Portland, OR) to provide technical support for product development
- The industry's broadest product capabilities in presses (direct and indirect extrusion) alloy selection, circle sizes, multi-void hollows, thin wall sections, miniature extrusions and precise fabrication operations
- Advanced facilities for painting (including high speed vertical powder coating line), anodizing and special coatings
- Enormous competencies for design and application assistance

## The Sapa Brand and Core Values

### One Brand

Sapa is not only the name of the Group – it also represents a common brand for all companies within the Group. We strive to build our brand through consistency and care. For us, having a clear and uniform profile is one of our cornerstones. This helps shape our future. The core values represent the continuity that has been – and will continue to be – so important to our success.

### Entrepreneurial Spirit

To recognize the opportunities in a business venture and have the ability to make it profitable, while recognizing the risk, Sapa supports and encourages the entrepreneurial spirit of its employees.

### Commitment

To provide all Sapa employees support and tools to ensure their constant commitment and willingness to always be there.

### Honesty

To ensure that all Sapa employees will be honest and responsible in dealing with customers, suppliers, co-workers, shareholders and the communities where Sapa has an impact.

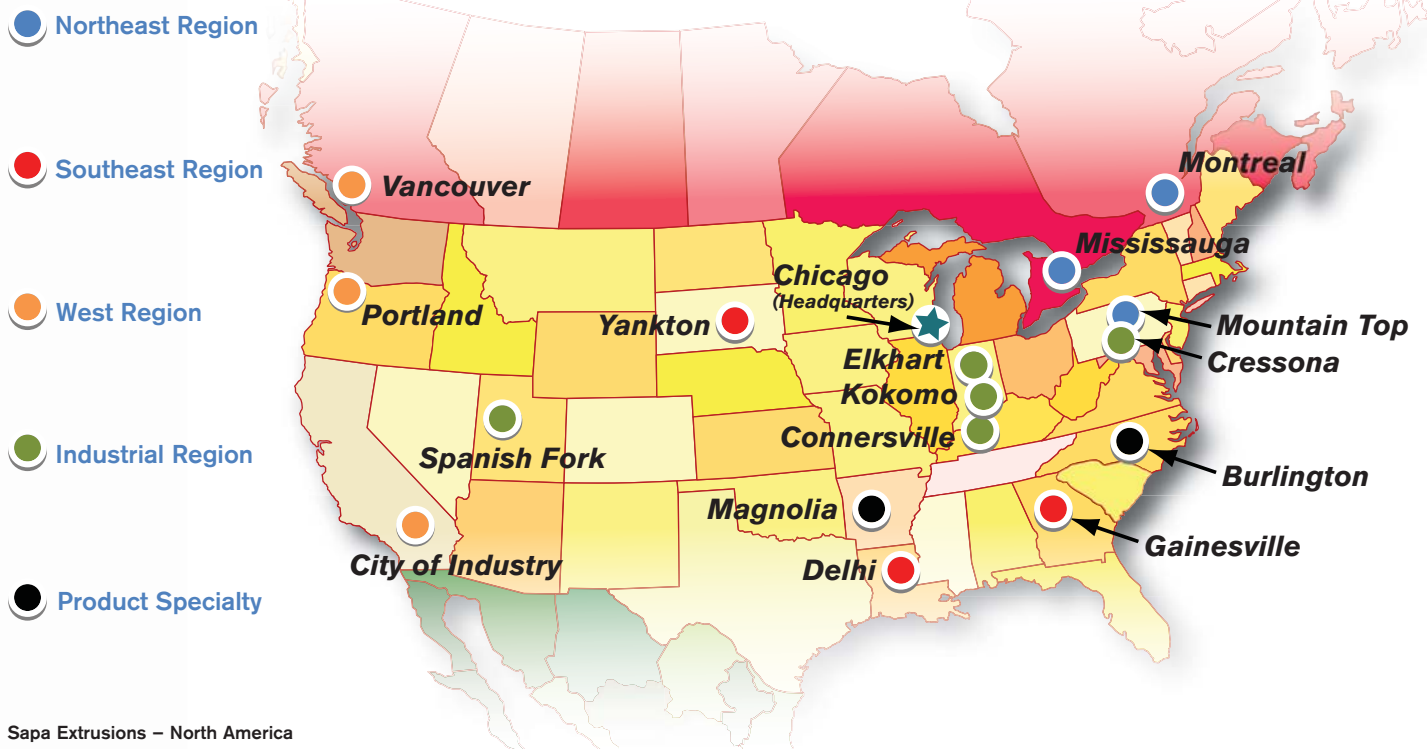
### Responsibility

To ensure that Sapa works safely in a manner that promotes the health and well-being of the individual and the environment.

### Innovative Focus and Customer Orientation

To identify intelligent solutions to problems and opportunities in a creative work environment and to realize that everything we do must be based on the needs of the customer and the market. Only by being customer-oriented will we obtain true commercial value in our operations.

## Sapa Extrusions throughout North America



### Sapa Extrusions – North America

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**sapa:**

Shaping the future