

CERTIFICATE



TUV Rheinland of North America, Inc.
12 Commerce Road, Newtown, CT 06470

Hereby certifies that

Sapa Profiles, Inc.

Coatings
5325 NE Skyport Way
Portland, OR 97218

Corporate Headquarters
7933 NE 21st Avenue
Portland, OR 97211

Fabricated Components
7320 NE 55th Avenue
Portland, OR 97218

TDA
9124 SE 64th Avenue
Portland, OR 97206

Riverside
2210 NE Riverside Way
Portland, OR 97211

has established and applies a quality management system for the

Extrusion, Fabrication and Finishing of Aluminum.

An audit was performed and documented in Report No. 9612.
Proof has been furnished that the requirements according to

ISO 9001:2008

are fulfilled. Further clarification regarding the scope of this certificate and the applicability of ISO 9001:2008 requirements may be obtained by contacting TRNA.

Certificate Registration No.

74 300 9612

Original Certification Date:
July 22, 1999

Certificate Validity Date:
November 24, 2009

Certificate Modification Date:
October 7, 2009

Certificate Expiration Date:
November 23, 2012



A handwritten signature in black ink, appearing to read 'Richard Beecher'.

Certification of Management Systems